Section 01 - Product Information

Identification of the company: AZ Electronic Materials USA Corp.
70 Meister Avenue
Somerville, NJ 08876
Telephone No.: 800-515-4164

Information on the substance/preparation
Product Safety: 908-429-3562

Emergency Tel. number: 800-424-9300 CHEMTREC

Trade name: AZ 400T STRIPPER 322-0004
Major product use: Electronic industry

Section 02 - Composition information

Hazardous ingredients:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-no. (Trade secret no.)</th>
<th>Concentration [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methyl-2-pyrrolidone</td>
<td>872-50-4</td>
<td>70.00 - 80.00</td>
</tr>
<tr>
<td>1,2-Propanediol</td>
<td>57-55-6</td>
<td>20.00 - 30.00</td>
</tr>
<tr>
<td>Tetramethylammonium hydroxide</td>
<td>75-59-2</td>
<td>1.00 - 5.00</td>
</tr>
</tbody>
</table>

Section 03 - Hazardous identification

Emergency overview: Clear, pale amber liquid., Strong characteristic odor., Causes skin irritation., Causes moderate to strong eye irritation., May produce systemic or organ effects with repeated or excessive exposure., Contains an ingredient that is highly toxic by ingestion and skin absorption.

Expected route of entry

Skin contact: yes
Ingestion: no
Inhalation: yes
Eye contact: Contact with liquid and vapors.
Skin absorption: yes
Health effects of exposure:

Component information:
1-Methyl-2-pyrrolidinone (872-50-4)
1-Methyl-2-pyrrolidinone, NMP is an eye irritant. It is fetotoxic and produces fetal skeletal abnormalities at high doses. Skin contact can lead to dermatitis. NMP has shown nervous system depression, bone marrow and lymph tissue effects. Some tests in rats have shown testicular effects. It was positive in chromosome aberration testing.

1,2-Propanediol (57-55-6)
1,2-Propanediol is a skin and eye irritant. It has been reported to cause central nervous system depression when administered orally and has been reported to be an in-vitro mutagen. Most mutagenicity tests with propylene glycol have indicated that it is not mutagenic. However, in one in vitro test, it was found to be mutagenic, at one dose level.

Tetramethylammonium hydroxide (75-59-2)
Tetramethylammonium hydroxide may cause severe irritation or caustic burns to eyes and mucous membranes. TMAH is caustic and corrosive to skin and eyes in concentrated form. Pure TMAH is highly toxic in animal tests by the oral and dermal routes of exposure.

Known effects on other illnesses: Preexisting skin, eye, and respiratory conditions may be aggravated.

Listed carcinogen: IARC: NO  NTP: NO  OSHA: NO

HMIS:
Health: 2  Flammability: 1  Reactivity: 0  Personal protection: X

NFPA:
Health: 2  Flammability: 1  Reactivity: 0  Special notice: NONE

Section 04 - First aid measures

After inhalation: Remove victim to fresh air. Administer oxygen if breathing is difficult. Consult physician if irritation occurs.

After contact with skin: Immediately remove contaminated clothing and wash affected area thoroughly with soap and water. Consult physician if exposure is extensive or if irritation occurs.

After contact with eyes: Flush thoroughly with water for 15 minutes. Get immediate medical help.

After ingestion: If person is conscious, give water or milk to dilute stomach
contents.
Never give anything by mouth to an unconscious person.
Consult physician.
Do not induce vomiting.

Advice to doctor / Treatment: A component of this material causes severe acute toxicity in experimental animals by the oral or dermal route of exposure. Exposed individuals should be carefully observed and treated according to symptoms.

Section 05 - Fire fighting measures

Flash point: > 200 °F
Method: closed cup

Suitable extinguishing media:
Carbon dioxide, water, alcohol resistant foam, dry chemical.

Special fire fighting procedure:
Use self-contained breathing apparatus and full protective clothing. Use water spray to cool drums in fire area.

Special hazards from the substance itself, its combustion products or from its vapours:
Thermal decomposition may generate carbon dioxide, carbon monoxide, and oxides of nitrogen. If heated to dryness, TMAH may decompose to trimethylamine and methanol. TMAH reportedly decomposes in boiling water, rate unknown.

Unusual fire and explosion hazards:
Solvent vapors., Emits toxic fumes under fire conditions.

Section 06 - Accidental release measures

Steps to be taken in case of spill or leak:
Wearing appropriate personal protective equipment, contain spill, collect onto inert absorbent, and place in a suitable container. Rinse residual with water.

Section 07 - Handling and Storage

Advice on safe handling:
Avoid breathing vapors and contact with skin, eyes, and clothing.
Use only with adequate ventilation and proper protective eyewear, gloves, and clothing.
Wash thoroughly after handling.
Keep container closed.

Further information for storage conditions:
Store at appropriate temperature. See label for details. Store in original container. Transport and store under dry conditions tightly closed.

**Section 08 - Exposure Control / personal protection**

**Occupational exposure limits:**

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS number</th>
<th>Regulatory list</th>
<th>Type of value</th>
<th>Value 1</th>
<th>Value 2</th>
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<td>Time Weighted Average (TWA)</td>
<td>10 ppm</td>
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<td>Time Weighted Average (TWA)</td>
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**Respiratory protection:** If airborne concentrations pose a health hazard, become irritating, or exceed recommended limits, use a NIOSH approved respirator in accordance with OSHA respiratory protection requirements under 29CFR1910.134.

**Hand protection:** Solvent Resistant Gloves.

**Eye protection:** Safety eyewear to protect against splashes.

**Body protection:** Clothing suitable to prevent skin contact.

**Other protective equipment:** Do not inhale vapours Avoid contact with eyes and skin Observe the usual precautions for handling chemicals.

**Additional advice on system design:** Where mist is present, provide local exhaust ventilation or a respirator certified for mist by NIOSH.

**Section 09 - Physical and chemical properties**

**Form:** liquid, clear

**Color:** yellow to brownish yellow

**Odor:** Characteristic odor.

**Solubility in water:** soluble
Density: 1.035 g/cm3
Evaporation number: < n-butyl acetate
Vapor pressure: 0.2 Torr
   Method: calculated
Relative vapor density: > 1
Loss on drying: 98%

Section 10 - Stability and reactivity

Hazardous reactions: Stable.
Hazardous polymerization: Will not occur.
Conditions to avoid: Avoid contact with oxidizing agents. Avoid contact with strong acids.

Section 11 - Toxicological information

Acute dermal toxicity: D.O.T. four hour rabbit skin test of the highest commercial concentration of this product was negative for skin corrosion.
Skin irritation: Testing in rabbits of a more concentrated form of this product showed it was a mild skin irritant.
Eye irritation: moderate eye irritant.

1-Methyl-2-pyrrolidinone (872-50-4)
   Acute oral toxicity: LD50 rat 3,900 mg/kg

1,2-Propanediol (57-55-6)
   Acute oral toxicity: LD50 rat 30,000 mg/kg

Tetramethylammonium hydroxide (75-59-2)
   Acute oral toxicity: LD50 rat 50 mg/kg as chloride salt

1-Methyl-2-pyrrolidinone (872-50-4)
   Acute inhalation toxicity
      LC50 rat
      > 370 ppm
      Exposure time: 6 h
1,2-Propanediol (57-55-6)
Acute inhalation toxicity: LC50 rat
> saturation

Tetramethylammonium hydroxide (75-59-2)
Acute inhalation toxicity: No data.

1-Methyl-2-pyrrolidinone (872-50-4)
Acute dermal toxicity: LD50 rabbit
8,000 mg/kg

1,2-Propanediol (57-55-6)
Acute dermal toxicity: LD50 rat
> 10,000 mg/kg

Tetramethylammonium hydroxide (75-59-2)
Acute dermal toxicity: LD50 Guinea pig
25 mg/kg
not determined

Section 12 - Ecological information

Biodegradability: The single components are biological degradable.

Fish toxicity: A more concentrated form of this product was non-toxic to fathead minnow at up to 1.017 grams per liter.

Tetramethylammonium hydroxide (75-59-2)
Biodegradability: Readily biodegradable.

1-Methyl-2-pyrrolidinone (872-50-4)
Fish toxicity: LC50
4,000 mg/l

1,2-Propanediol (57-55-6)
Fish toxicity: LC50
50,000 mg/l

Tetramethylammonium hydroxide (75-59-2)
Fish toxicity: LC50
35.1 mg/l

1-Methyl-2-pyrrolidinone (872-50-4)
Toxicity of aquatic invertebrates: EC50
> 1,000 mg/l

1,2-Propanediol (57-55-6)
Toxicity of aquatic invertebrates: EC50
> 4,850 mg/l
Tetramethylammonium hydroxide (75-59-2)
Toxicity of aquatic invertebrates: EC50 0.21 mg/l

1-Methyl-2-pyrrolidinone (872-50-4)
Algae toxicity: IC50 > 500 mg/l

1,2-Propanediol (57-55-6)
Algae toxicity: No data available.

Tetramethylammonium hydroxide (75-59-2)
Algae toxicity: No data available.

Section 13 - Disposal considerations

Product: Dispose of or incinerate in accordance with regulations. Product would be considered a hazardous waste under RCRA due to high pH unless neutralized prior to disposal. See special precautions.

Uncleaned packaging: Packaging that cannot be cleaned should be disposed of as product waste.

RCRA hazardous waste: RCRA number: D002
Yes -- If it becomes a waste as sold.

Section 14 - Transport information

Land transport
- DOT: Not restricted

Sea transport
- IMDG:
  UN-No: 3267
  Proper technical name: CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Tetramethylammonium hydroxide)
  Class: 8
  Packaging group: III
  Marine pollutant: EmS: F-A, S-B
  MFAG: Labels: 8
Air transport

- ICAO/IATA-DGR:
  - UN/ID No.: UN 3267
  - Proper technical name: Corrosive liquid, basic, organic, n.o.s. (Tetramethylammonium hydroxide)
  - Class: 8
  - Packaging group: III
  - Labels: 8

Section 15 - Regulatory information

TSCA Status: All components of this product are listed on the TSCA Inventory. This material contains N-methylpyrrolidone (NMP, 872-50-4, Section 4 test rule) which requires export notification under TSCA Section 12(b).

SARA (section 311/312):
- Reactive hazard: no
- Pressure hazard: no
- Fire hazard: no
- Immediate/acute: yes
- Delayed/chronic: yes

SARA 313 information: This product contains the chemical or chemicals listed below which are subject to the supplier notification requirements of Section 313 of the Superfund Amendments and Reauthorization Act of 1986 (“SARA”) and the requirements of 40 CFR Part 372:

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Volatile organic compounds: Content VOC (g/l): 1,000 g/l
Method: calculated

Section 16 - Other information

Further information

The tetramethylammonium ion (TMA), as TMAH, in this developer is toxic at low levels to the water flea ceriodaphnia dubia (CD) used in the whole effluent toxicity (WET) biomonitoring test. Data from the supplier suggests that continuous input of 60-100 ppm TMA to a small POTW should not cause WET toxicity. It is expected that discharges to a sizable POTW will not affect the ability to pass the WET tests. However, discharges to a small POTW or direct discharges to surface waters should be carefully reviewed. Contact AZ Electronic Materials Product Safety for additional information (908-429-3593 or 908-429-3562).
US State regulatory information
California Proposition 65: This product contains chemical(s) known to the state of California to cause
developmental toxicity or reproductive toxicity., Contains N-methylpyrrolidone (CAS # 872-50-4).

Label information
DANGER!

Alkaline solution. Contains ingredients that are highly toxic or that can cause skin and eye irritation,
corneal damage, caustic burns, gastric upset, central nervous system depression, development
effects, bone marrow effects, and lymph tissue effects.

Keep away from heat and flame. Avoid breathing vapor. Avoid contact with skin, eyes, and clothing.
Use only with adequate ventilation, and proper protective eyewear, gloves, and clothing. Wash
thoroughly after handling. Keep container closed.

In case of contact, flush eyes with plenty of water for 15 minutes. Get medical attention immediately.
Flush affected skin areas with water, and wash with mild soap and water. Remove contaminated
clothing. If INHALED, remove individual to fresh air. If breathing is difficult, give oxygen. If ingested,
give water or milk to dilute stomach contents. Do not induce vomiting. Never give anything by mouth
to an unconscious person. Get medical attention immediately for ingestion or breathing problems or if
skin contact is extensive.

In case of fire, use water, alcohol resistant foam, dry chemical, or CO2. If spilled, wear protective
clothing, remove ignition sources, prevent sparks, and ventilate area. Absorb with inert material,
collect, and place in a chemical waste container. Rinse residue with water.

Keep sealed in original container. Avoid freezing and direct sunlight. Product should be stored > 32 F
(0 C). Empty container may contain harmful residue.

The solvent in this product is not photochemically reactive per Rule 102 of the California South Coast
Air Quality Management District.

This information is supplied under the OSHA Hazard Communication Standard, 29 CFR
1910.1200, and is offered in good faith based on data available to us that we believe to be true and
accurate. The recommended industrial hygiene and safe handling procedures are believed to be
generally applicable to the material. However, each user should review these recommendations in
the specific context of the intended use and determine whether they are appropriate for that use.
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