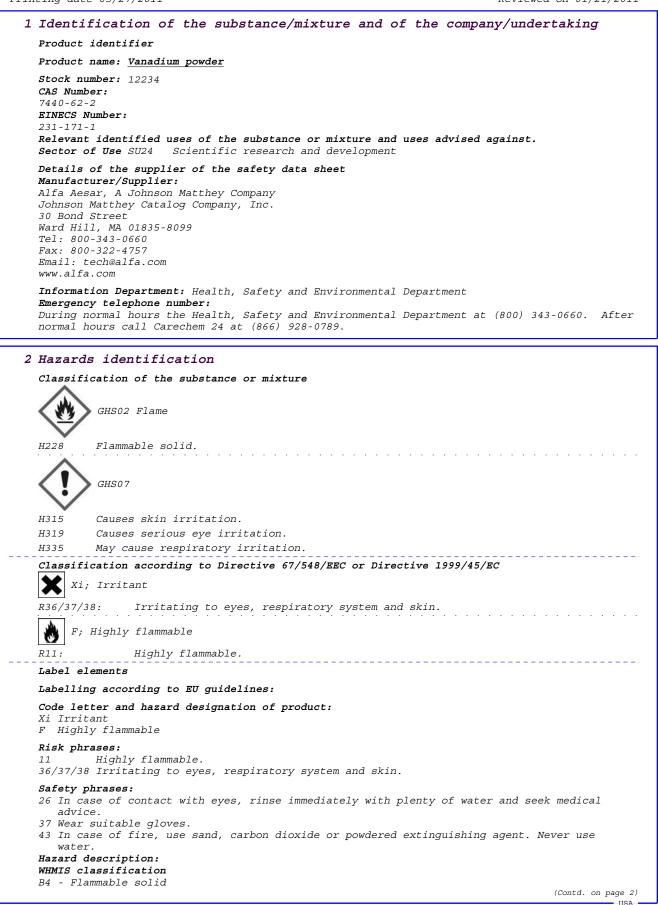
Material Safety Data Sheet According to OSHA and ANSI

Printing date 05/27/2011

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Product name: Vanadium powder

D2B - Toxic material causing other toxic effects



Classification system HMIS ratings (scale 0-4) (Hazardous Materials Identification System)



Health (acute effects) = 1 Flammability = 3 Reactivity = 2

Other hazards Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable.

3 Composition/information on ingredients

Chemical characterization: Substances (CAS#) Description: Vanadium (CAS# 7440-62-2) Identification number(s): EINECS Number: 231-171-1

4 First aid measures

Description of first aid measures After inhalation Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek immediate medical advice.

5 Firefighting measures

Extinguishing media Suitable extinguishing agents Special powder for metal fires. Do not use water. For safety reasons unsuitable extinguishing agents Water Special hazards arising from the substance or mixture In case of fire, the following can be released: Toxic metal oxide fume Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
Environmental precautions:
Do not allow material to be released to the environment without proper governmental permits.
Methods and material for containment and cleaning up:
Ensure adequate ventilation.
Keep away from ignition sources.
Reference to other sections
See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

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7 Handling and storage

Handling Precautions for safe handling Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: Keep ignition sources away. Protect against electrostatic charges. Fumes can combine with air to form an explosive mixture.

Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: Store in a cool location. Information about storage in one common storage facility: Do not store together with oxidizing and acidic materials. Store away from halogens. Further information about storage conditions: Keep container tightly sealed. Store in cool, dry conditions in well sealed containers.

8 Exposure controls/personal protection

Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.

Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data

Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Breathing equipment: Use suitable respirator when high concentrations are present. Protection of hands: Impervious gloves Eye protection: Safety glasses Body protection: Protective work clothing.

9	Physical	and	chemical	properties
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General Information		
Appearance:		
Form:	Powder	
Color:	Silver grey	
Odor:	Odorless	
Odour threshold:	Not determined.	
pH-value:	Not applicable.	
Change in condition		
Melting point/Melting range:	1900°C (3452 °F)	
Boiling point/Boiling range:	3000°C (5432 °F)	
Sublimation temperature / start:	Not determined	
Flash point:	Not applicable	
Flammability (solid, gaseous)	Highly flammable.	
Ignition temperature:	923°C (1693 °F)	
Decomposition temperature:	Not determined	
Auto igniting:	Not determined.	
Explosion limits:		
Lower:	Not determined	
Upper:	Not determined	

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Vapor pressure:	Not applicable.
Density at 20°C (68 °F): Relative density Vapour density Evaporation rate	6.11 g/cm³ (50.988 lbs/gal) Not determined. Not applicable. Not applicable.
Solubility in / Miscibility with Water:	Insoluble
Segregation coefficient (n-octonol/water):	Not determined.
Viscosity: dynamic: kinematic: Other information	Not applicable. Not applicable. No further relevant information available.

10 Stability and reactivity

Reactivity Chemical stability Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions No dangerous reactions known Incompatible materials: Acids Oxidizing agents Alkali metals Halogens Interhalogens Hazardous decomposition products: Toxic metal oxide fume

11 Toxicological information

Information on toxicological effects Acute toxicity: Primary irritant effect: on the skin: Irritant to skin and mucous membranes. on the eye: Irritating effect. Sensitization: No sensitizing effects known. Other information (about experimental toxicology): Tumorigenic effects have been observed on tests with laboratory animals. Subacute to chronic toxicity: Vanadium compounds act chiefly as an irritant to the eyes and respiratory tract. Exposure may cause conjunctivitis, rhinitis and reversible irritation of the respiratory tract. More severe cases may cause bronchitis, bronchospasms and asthma like disease. May cause polycythemia, red blood cell destruction and anemia, albuminuria and hematuria, gastrointestinal disorders, nervous complaints and severe cough. Subacute to chronic toxicity: The Registry of Toxic Effects of Chemical Substances (RTECS) reports the following effects in laboratory animals: Nutritional and Gross Metabolic - weight loss or decreased weight gain. Tumorigenic - equivocal tumorigenic agent by RTECS criteria. Tumorigenic - tumors at site of application. Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. No classification data on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH.

12 Ecological information

Toxicity

Acquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Behavior in environmental systems: Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available. Additional ecological information: General notes: Do not allow material to be released to the environment without proper governmental permits.

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	Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relev	(Contd. of page 4) rant information available.
12	Disposal considerations	
13	Disposal considerations	
	Waste treatment methods Recommendation Consult state, local or	national regulations to ensure proper disposal.
	Uncleaned packagings:	
	Recommendation: Disposal must be made	according to official regulations.
14	Transport information	
	DOT regulations:	
	Hazard class: Identification number:	4.1 UN3089
	Packing group:	II
		METAL POWDER, FLAMMABLE, N.O.S. (vanadium)
	Label	4.1
	ADR/RID class:	4.1 (F3) Flammable solids, self-reactive substances and solid desensitised explosives
	Danger code (Kemler):	40
	UN-Number: Packaging group:	3089 II
	UN proper shipping name:	3089 METAL POWDER, FLAMMABLE, N.O.S. (vanadium)
	Maritime transport IMDG:	
	IMDG Class:	4.1
	UN Number:	3089
	Label Packaging group:	4.1 II
	Marine pollutant:	No
	Segregation groups	Heavy metals and their salts (including their organometallic compounds), powdered metals
	Proper shipping name:	METAL POWDER, FLAMMABLE, N.O.S. (vanadium)
	Air transport ICAO-TI and IATA-DGR:	
1		

 ICAO/IATA Class:
 4.1

 UN/ID Number:
 3089

 Label
 4.1

 Packaging group:
 II

 Proper shipping name:
 METAL POWDER, FLAMMABLE, N.O.S. (vanadium)

 UN "Model Regulation": UN3089, METAL POWDER, FLAMMABLE, N.O.S., 4.1, II

Special precautions for user

Warning: Flammable solids, self-reactive substances and solid desensitised explosives

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Product name: Vanadium powder

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Product related hazard informations:

Hazard symbols:

Xi Irritant

F Highly flammable

Risk phrases:

11 Highly flammable.

36/37/38 Irritating to eyes, respiratory system and skin.

Safety phrases:

- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 37 Wear suitable gloves.
- 43 In case of fire, use sand, carbon dioxide or powdered extinguishing agent. Never use water.

National regulations

All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory.

All components of this product are listed on the Canadian Domestic Substances List (DSL).

Information about limitation of use:

For use only by technically qualified individuals. This product is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right to Know Act of 1986 and 40CFR372. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

Department issuing MSDS: Health, Safety and Environmental Department. Contact: Zachariah C. Holt Global EHS Manager Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) RID: Rêglement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transport Association IATA: International Air Transport Association IATA: International Air Transport Association IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA) ICAO: International Civil Aviation Organization ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO) EINEXCS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) HMIDS: Workplace Hazardous Materials Information System (Canada)

USA